

Crystal Windows Kicks Off 25th Anniversary Year Celebration

RIVERSIDE, CA, November 25, 2014 – Crystal Pacific Windows & Doors, based in Riverside, CA, is pleased to announce that its parent company, Crystal Window & Door Systems, is kicking off its 25th Anniversary celebration year. Launched in May 1990, the New York City based vinyl and aluminum window and door manufacturer has grown from very humble beginnings in a garage into one of the largest fenestration manufacturers in the nation. Crystal Pacific was established in 2012 and is part of the Crystal national family of companies. Parent company Crystal Windows plans to recognize the 25th Anniversary milestone in many ways over the coming months, including customer and employee celebrations, revisions to the company logo, additions to advertising, and website and social media promotion.



Top left and right: Crystal Pacific Windows & Doors, based in Riverside, CA, uses automated equipment to manufacture vinyl windows for residential and light commercial markets in Southern California and neighboring states. **Bottom right:** Crystal Pacific's parent company, Crystal Window & Door Systems headquartered in New York City, is celebrating 25 years of growth and operations, beginning this month and throughout 2015. **Bottom left:** Crystal Window & Door Systems' Chicago facility includes an insulating glass unit fabrication line.

"Our parent company Crystal Window & Door Systems has been a phenomenal success, and it's been extremely beneficial for Crystal Pacific to be part of this organization," said Bob Rodriguez, Crystal Pacific General Manager. "We've been able to tap into the expertise and knowledge of our parent company in order to scale up very quickly. It's also been important to build on the name recognition and strong image Crystal Windows has built nationwide over the quarter century since it began."

Crystal Window & Door Systems was started almost a quarter century ago by the Chen family, who immigrated to America from Taiwan. The Chens started with a small operation, fabricating aluminum windows for the

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local neighborhood in New York City. Through perseverance, initiative and hard work, Crystal grew dramatically and now has a major national presence. Today the Crystal family of companies boasts more than one-half million square feet of manufacturing space in New York, Chicago, Missouri and Southern California, state-of-the-art automated production equipment, vertically integrated operations, a broad energy efficient vinyl and aluminum product line, and a national sales and distribution network. The company has expanded beyond window production into aluminum extrusion and finishing.

The Crystal companies employ 40 workers in Southern California, more than 300 in New York City and over 500 in total across the nation. Thomas Chen, the founder and CEO, is responsible for expansion and development for the company; his son Steve Chen, Chief Operating Officer for Crystal, is responsible for the operations of the Crystal companies.

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Crystal Pacific Windows & Doors manufactures quality, energy efficient residential vinyl window and sliding glass door products for the Southern California, Arizona and Nevada remodeling, new construction, and property management industries. Launched in early 2012 and growing quickly, Crystal Pacific is based in Riverside, CA where it operates a 116,000-ft² factory. For more information about Crystal Pacific and its products, call toll-free 888-955-9988 or 951-779-9300, or visit www.crystalpacificwindow.com.

Crystal Window & Door Systems is one of the top 40 manufacturers in North America of replacement and new construction vinyl and aluminum window and door products and high-end fenestration systems. Crystal offers a full product line, rapid order-to-delivery times, quality workmanship, innovative product features and outstanding value. Crystal operates branches, subsidiaries and affiliates in Pennsylvania, Ohio, Missouri, Illinois and California. For further information about Crystal and its products, call 718-961-7300, or visit the website at www.crystalwindows.com.